



BOSCH

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Kliklok ECT-500

Topload Carton Former
Reliable and Efficient Glue Forming

Kliklok's ECT-500 is a hot-melt adhesive topload carton and tray forming machine. The innovative indexing turrets provide remarkable carton control and are capable of handling an impressive array of carton and tray designs, from typical four-corner styles to complex hexagonal, octagonal, and other unusual multi-sided packages. This former is also available as a double-head model.

Easy operation with touchscreen HMI

The color graphic touchscreen HMI is intuitive and features recipe-based programming that reduces operator error and ensures consistent performance regardless of shift or operator skill.

Reciprocating forming cavity for superior sealing

The reciprocating forming and compression motion on the ECT provides exceptional carton sealing. The double compression results in flawless, square cartons.

Four-station turret for superior carton control

The ECT's innovative technology provides discrete carton feeding, glue application, forming, and finished carton strip-off at progressive turret positions with short, controlled movements and smooth mechanical action.

Integrated outfeed conveyor

Standard equipment on the ECT and oriented to exit either left or right, the high-grip belt conveyor offers investment savings and layout flexibility.

Positive carton strip-off

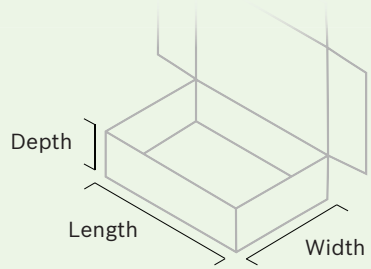
Mechanical strip-off fingers ensure that each carton is accurately placed on the running conveyor. This allows for greater carton control and higher machine efficiency without a traditional air eject system.

Key Features

- ▶ Speeds up to 80 cpm
- ▶ Indexing turret provides full carton control
- ▶ Fixed mandrel for standard and special shapes
- ▶ Easy-to-use touchscreen HMI
- ▶ Integrated outfeed conveyor

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Technical Specifications

Performance		Carton Size Range	Minimum	Maximum
Speed (strokes per min)	Variable from 35 to 80	Length	100 mm (3.94")	450 mm (17.75")
Actual speed depends upon machine configuration and carton size and style. Ask Kliklok about meeting higher speed requirements.		Width	70 mm (2.75")	212 mm (8.31")
		Depth	25 mm (1.00")	100 mm (3.94")
Operating Requirements		An individual carton combining multiple minimum or maximum dimensions may not be compatible with the standard system.		
Power Consumption	17 kVA			
Air	85 liters/min (3 cfm) 5.5 bar (80 psi)			
Construction				
Fully-welded IP50 powder-coated carbon steel frame. Stainless steel shafts. Nickel-plated chains, pulleys and sprockets. Polycarbonate guards.				
Shipping Weight	850 kg (1874 lb)			

Standard Features

- ▶ High-speed four-station rotary forming turret
- ▶ Allen-Bradley PanelView color touchscreen HMI, rear-mounted
- ▶ Allen-Bradley PLC controls
- ▶ Compact construction
- ▶ Integrated belt-style outfeed conveyor
- ▶ Static hopper
- ▶ Controlled carton supply system
- ▶ Vacuum pump (with overload protection) for forming anvils
- ▶ Vacuum generator pump for carton feed
- ▶ Fully enclosed barrier guarding with interlocked doors
- ▶ Mild steel painted construction
- ▶ Overload detent clutch for machine protection
- ▶ Multi-color light stack
- ▶ Delay start horn
- ▶ Hot-melt glue system

Optional Features

- ▶ Machine-driven flighted outfeed conveyor, configurable discharge direction
- ▶ Controlled vacuum control via foot switch
- ▶ Alternative electrical controls
- ▶ Casters for portability
- ▶ Low carton inventory sensing with alarm
- ▶ Handwheel
- ▶ Horizontal powered carton magazine
- ▶ Available as double head version

